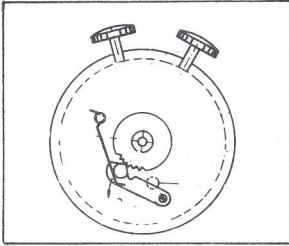


# Bestfit Material Instant Guide

## ALARM

11 1/2 L. ANGELUS 1475/270 — DSS — CALENDAR All Other Parts use AS 1475



		52576	X3821				UNLOCKING WHL RING	
EB No.	2557/1	2543	2556	2557	2575	2576	2356	52556
BF No.	X3819	X3820	X3816	X3817	X3822	X3818	X3823	X3824

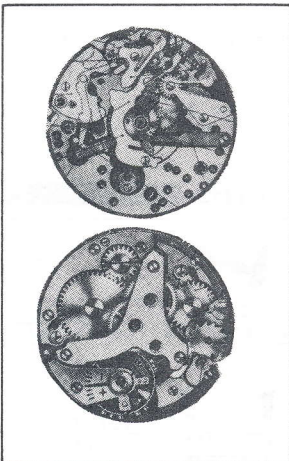
### Ajustement of date disc

To adjust date disc easily, operate in the following way:

1. Set numeral 5 on the winding movement stem.
2. Put in the hole either a pin or tweezers.
3. Remove date wheel jumper as indicated by the arrow.
4. Date disc take its place.
5. Release date wheel jumper.

By repeating this operation several times you will attain the necessary practice to adjust date disc easily. Do not remove date wheel jumper too much to avoid the passing by of its spring.

11 1/2 L. A. SCHILD 1475 — DSS



EB No.	7151	7153	7182	7196	7288	7290	7296	7307	310	7311	7410				
BF No.	x1925	x1926	x1927	x1928	x1929	x1930	x1931	x1932	x1933	x1934	x1935				
EB No.	7417	7418	7421	7426	7436	7443 NEW	7443 OLD	7444	7459	7488					
BF No.	x1936	x1937	x1938	425/268	430/517	x1403	x1939	x1940	x1941	x1942					
EB No.	7496	7498	7506	57506	57151	57311	57459	57418	57426	57443	NEW THIN	OLD THICK	57443	57443	
BF No.	x1943	x1944	x1945	5445/216	x1946	x1946	x1950	x1947	435/439	x1948	x1948	x1948	x1949	x1949	

### DISASSEMBLING :

1. Let down the alarm barrel spring and the watch mainspring.
2. Remove winding stem 401 and alarm winding stem 7401, turn case screws 5102 and take the movement out of the case.
3. Remove the balance and pallet fork.
4. Remove the hands and dial.
5. Remove alarm ratchet wheel 7418, alarm barrel bridge 7153, alarm hammer 7498, alarm wheel 7290, alarm barrel 7182 and alarm winding pinion 7410. Separate the lower alarm wheel 7417 from the alarm barrel 7182
6. Remove unlocking wheel holder 7151, unlocking wheel 7288, hour wheel 255 and intermediate setting wheel of alarm 7296.
7. Unscrew and remove alarm setting wheel spring 7311.
8. Remove alarm bolt cover 7506, alarm bolt spring 7488, alarm bolt 7496 and alarm setting rocker spring 7310.
9. Remove alarm setting lever spring 7444, alarm setting and winding rocker 7307, lower alarm crown wheel 7421 and alarm setting lever 7443.
10. Remove disconnector 7459.
11. Dismantle the watch movement and clean all its parts in the ordinary way.

### ASSEMBLING :

1. Assemble the watch movement, except for the pallet fork and balance.
2. Fit setting lever screw 57443 and alarm barrel 7182, after having driven lower alarm ratchet wheel 7417 on to the lower square portion of the alarm barrel. Place in position alarm wheel 7290, alarm hammer 7498, alarm barrel bridge 7153 with its two screws, and upper alarm ratchet wheel 7418 with its screw.
3. Fit alarm winding pinion 7410, alarm winding stem 7401 and alarm setting lever 7443.
4. Fit lower alarm crown wheel 7421, alarm setting and winding rocker 7307, alarm setting lever spring 7444 and its screw.
5. Place in position alarm setting and winding rocker spring 7310, alarm bolt 7496 alarm bolt spring 7488 and alarm bolt cover 7506 with its screw.
6. Fix the disconnector 7459 by means of its screw.
7. Fit alarm setting wheel spring 7311 and its screw.

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